

Work Order ID 79560 -22

\*79560\*

Page 1

January-27-12 12:52:30 PM

Item ID: D3873-1

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bushing

Start Date: 27/01/2012 Start Qty: 400.00

\*400\*

Cust Item ID:

Required Date: 10/02/2012 Req'd Qty: 400.00

\*400\*

Customer:

Reference:

Approvals: Process Plan: 1A 6.5

Date: 1/27/12 Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3873

C

100

0.00

\*100\*

Hardinge

0.00

Hardinge CNC Lathe Small

Memo

1-TURN AS PER FOLIO FA806 & DWG D3873

FOLIO REV 1.1

DWG REV 1

2-DEBURR AS REQUIRED

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

125

125

# Work Order ID 79560

\*79560\*

Page 2

January-27-12 12:52:30 PM

Item ID: D3873-1

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bushing

Start Date: 27/01/2012 Start Qty: 400.00

\*400\*

Cust Item ID:

Required Date: 10/02/2012 Req'd Qty: 400.00

\*400\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

120

QC8- Inspect parts - second check

0.00

\*120\*

QC

Memo

0.00

Quality Control

*Handwritten:* 12-02-18 125

130

Identify as per dwg & Stock Location

0.00

\*130\*

Packaging

Memo

0.00

Packaging

*Handwritten:* 125 counted & 12/2/17

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

*Handwritten:* 12/2/17

*Handwritten:* 12-02-17 (125)

# Picklist Print

Page 1

January-27-12 12:52:35 PM

Work Order ID: 79560

\*79560\*

Parent Item: D3873-1

\*D3873-1\*

Parent Item Name: Bushing

Start Date: 27/01/2012

Required Date: 10/02/2012

Start Qty: 400.00

Required Qty: 400.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.625		Purchased	No			100	F	429.6920	0.06	25,263.16			

\*M303R0 625\*

.303 Round Bar 0.625"

\*\*

### Location

### Loc Qty

### Loc Code

MAT028

429.692

118400

2

119009

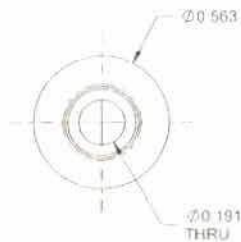
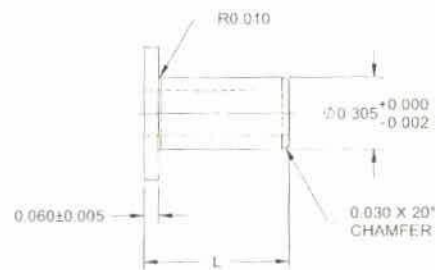
271.692

119766

156

*25.09* *10/02/12*





# **D3873-X BUSHING**

DART P/N	L	WEIGHT (lbs)
D3873-1	0.600	0.010
D3873-3	0.120	0.005
D3873-5	0.270	0.007

C

## **NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582  
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: PER TABLE

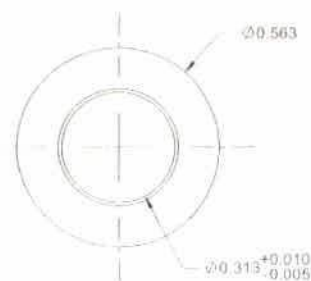
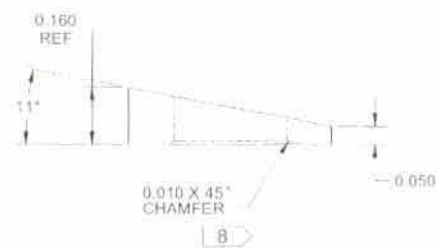
RELEASED  
2011-09-12

REV	DESCRIPTION	DATE
G	ADD D3873-3/5/7 (ZN,B6-1 & B5-2)	11.06.14
B	0.563 WAS 0.63 (C3-1 TO FIT THRBAG GIRT)	10.07.22
A	NEW ISSUE	09.01.07
REV	DESCRIPTION	DATE
DESIGN	CP	
DRAWN	SC	
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR		
DATE	11.06.14	

<b>DART AEROSPACE USA, INC.</b>	
PORT HADLOCK, WA	
DRAWING NO.	REV. C
D3873	SHEET 1 OF 2
TITLE	SCALE
BUSHING	NTS

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79560



**C** D3873-7 SPACER



**NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR PER ASTM A582  
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES, 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.005 lbs
- 8) IT IS ACCEPTABLE TO BE DEBURR

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3873	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BUSHING	NTS
DATE	11.06.14	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. ALL RIGHTS RESERVED. NO PART OF THIS DRAWING IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE USA, INC.</small>	

**RELEASED**  
2011-09-12